-22-

WHAT IS CLAIMED IS:

1. A luminous composition, comprising:

cement; and

micro-capsules comprising an alkaline earth metal aluminate

encapsulated in a light-transmitting resin, light-transmitting glass or combination thereof.

2. A luminous composition, comprising:

hydraulic cement;

a polymer;

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limestone; and

micro-capsules comprising an alkaline earth metal aluminate encapsulated in a light-transmitting resin, light-transmitting glass or combination thereof.

- 3. The composition of claim 2, wherein the alkaline earth metal aluminate is a strontium aluminate.
 - 4. The composition of claim 2, wherein the polymer is a polyvinyl acetate polymer.
 - 5. The composition of claim 2, wherein the light-transmitting glass is a silica glass.
- 20 6. The composition of claim 2, wherein the light-transmitting resin is an acrylic resin.
 - 7. The composition of claim 2, wherein the micro-capsules range in size from about 0.7 μ m to about 135 μ m.

-23-

- 8. The composition of claim 2, further comprising silica.
- 9. The composition of claim 2, comprising about 16% by weight hydraulic cement, about 14% by weight polymer, about 45% to about 60% by weight limestone, about 15% by weight micro-capsules of alkaline earth metal aluminate and optionally about 7% to about 10% by weight silica.
- 10. The composition of claim 2, wherein less than about 30% of the encapsulated aluminate is fractured.
 - 11. A luminous composition comprising:

hydraulic cement;

10 a polymer;

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limestone;

a curing decelerant;

an anti-foaming agent; and

micro-capsules of an alkaline earth metal aluminate encapsulated in a light-transmitting, resin, glass or combination thereof.

- 12. The composition of claim 11, further comprising silica.
- 13. The composition of claim 11, wherein the polymer is a polyvinyl acetate polymer.
- 14. The composition of claim 11, wherein the light-transmitting glass 20 is a silica glass.
 - 15. The composition of claim 11, wherein the light-transmitting resin is an acrylic resin.

-24-

16. The composition of claim 11, wherein the micro-capsules range in size from about 0.7 μ m and about 200 μ m.

- 17. The composition of claim 11, wherein the alkaline earth metal aluminate is a strontium aluminate.
- 5 18. The composition of claim 10, comprising about 16% by weight cement, about 14% by weight polymer, about 55% to about 60% by weight limestone, about 0.15% by weight curing decelerant, about 0.10% by weight antifoaming agent, about 10% by weight encapsulated alkaline earth metal aluminate and optionally about 4.5% by weight silica.
- 10 19. The composition of claim 11, wherein less than about 30% of the encapsulated aluminate is fractured.
 - 20. A luminous composition comprising:

hydraulic cement;

silica sand;

a polymer;

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a thickener;

a whitener; and

micro-capsules comprising an alkaline earth metal aluminate encapsulated in a light-transmitting resin, light-transmitting glass or combination thereof.

21. The composition of claim 20, wherein the polymer is a vinyl acetate ethylene copolymer.

-25-

- 22. The composition of claim 20, wherein the light-transmitting glass is a silica glass.
- 23. The composition of claim 20, wherein the light-transmitting resin is an acrylic resin.
- 5 24. The composition of claim 20, wherein the micro-capsules range in size from about 0.7 μ m and about 200 μ m.
 - 25. The composition of claim 20, wherein the alkaline earth metal aluminate is a strontium aluminate.
- 26. The composition of claim 20, comprising about 38% by weight cement, about 43.9% by weight silica sand, about 4% by weight polymer, about 0.1% by weight curing decelerant, about 4% by weight titanium dioxide and about 10% by weight encapsulated alkaline earth metal aluminate.
 - 27. The composition of claim 20, wherein less than about 30% of the encapsulated aluminate is fractured.
- 15 28. An alkaline earth metal aluminate powder comprising a plurality of micro-capsules of an alkaline earth metal aluminate encapsulated in a light-transmitting resin, glass or combination thereof, wherein the micro-capsules range in size from about 0.7 μ m and about 200 μ m and wherein less than about 30% of the encapsulated aluminate is fractured.
- 29. A method of making an alkaline earth metal aluminate powder, the method comprising cooling an alkaline earth metal aluminate encapsulated in a

-26-

light-transmitting, resin, glass or combination thereof to a temperature of about -250°F to about -350°F; and

rendering the encapsulated aluminate into a powder comprising micro-capsules of the alkaline earth metal aluminate encapsulated in the light-transmitting resin,

- light-transmitting glass or combination thereof, the micro-capsules ranging in size from about 0.7 μ m to about 200 μ m, wherein less than about 30% of the encapsulated aluminate is fractured.
- 30. The method of claim 29, wherein when the aluminate is encapsulated in a light-transmitting resin, the method further comprises heating the powder to a temperature about equal to or less than the resin's glass transition temperature.
 - 31. An alkaline earth metal aluminate powder made by the process of claim 29.
- 32. A method of making a luminous composition, the method comprising cooling an alkaline earth metal aluminate encapsulated in a light-transmitting resin, light-transmitting glass or combination thereof to a temperature of about -250°F to about -350°F;

rendering the encapsulated alkaline earth metal aluminate into a powder comprising micro-capsules comprising the alkaline earth metal aluminate encapsulated in the light-transmitting, resin, light-transmitting glass or combination thereof, the micro-capsules ranging in size from about 0.7 μ m to about 200 μ m; and

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combining the aluminate powder with hydraulic cement, a polymer, and limestone to produce a luminous composition.

-27-

- 33. The method of claim 32, wherein when the aluminate is encapsulated in a light-transmitting resin, the process further comprises heating the powder to a temperature equal to or less than the resin's glass transition temperature before adding it to the hydraulic cement, polymer and limestone.
- 5 34. The method of claim 32, wherein the alkaline earth metal aluminate is a strontium aluminate.
 - 35. A luminous composition made by the process of claim 32.